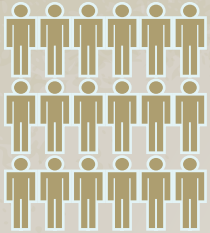




KANSAS CITY ASSEMBLY PLANT

“Our Built Ford Tough F-150 is America’s favorite pickup, and we are going to step up operations at Kansas City to ensure we have enough trucks to meet customer demand.”

– Joe Hinrichs, Ford president of The Americas



Employment

Hourly – 2,450
Salary – 220

Plant size

5,563,665
square-feet
on 1,270 acres

Year opened

1951

Current products

Ford F-150 regular, SuperCrew and SuperCab
Ford Transit*

*Coming in 2014

Plant facts

- Hourly employees are represented by UAW Local 249
- Kansas City Assembly Plant has received the Missouri Water Environment Association Gold Award for 14 consecutive years for continual compliance with wastewater regulations
- Kansas City Assembly Plant received the EPA’s Energy Award in 2006, 2008, 2009 and 2010

History

- Ford Motor Company began its Kansas City operations with the opening of a sales office in downtown Kansas City in 1906
- In 1912 the Winchester Avenue Plant started production at the rate of seven Model T’s per day
- Ford purchased farmland in Claycomo, Mo., in 1950, and began construction on Kansas City Assembly Plant in 1951
- Construction was completed in 1953, and the plant was adapted for military production before being converted to automotive assembly in 1957

Transformation

- A \$1.1 billion investment was announced in 2011 to support facility upgrades and retooling, including a 437,000-square-foot stamping facility and a 78,000-square-foot paint shop
- The new stamping facility was built in 2012
- The paint shop expansion will include installation of the three-wet paint process, which is more environmentally friendly and requires less time than conventional paint processes – without compromise to Ford paint quality or durability



F-150



Transit